Catalogs are also available online. We carry rust repair panels and rubber for the following models: 108, 110, 111, 114, 115, 123, as well as extensive inventory for 107 and 113
We are a major manufacturer of rust repair panels for Mercedes Benz convertibles and sedans from the mid 1950s through the 70s. We also stock a full compliment of parts for the convertibles. Extensive inventory from top to bottom and front to back including used parts. Shipping available through UPS, mail, truck service, and international air and ocean. Payment accepted by cash, certified check, Visa, Discover, Mastercard, and American Express. Prices subject to change without notice.

We appreciate the opportunity to send this catalog to you.

We welcome any comments regarding this catalog as it is quite unique in format, due to us making a great effort to make it easy to read and follow. We stock more parts than are illustrated in these pages and many used parts as well. Don't be afraid to ask. Our staff would be more than happy to provide a quote on any other needs for your cars.

Thank you for your interest.

- Tim Kidder

Keep updated with price changes and new offers at: www.kkmfg.com e-mail: sales@kkmfg.com
ABOUT K&K MANUFACTURING

K&K Manufacturing was started in August of 1982 in the home and garage of Tim & Pat Kidder. We took over making parts for Barry Stuart who started making floor parts for the 190SL. My wife was 7 months pregnant with our second child when I quit my job to go full time into this business. My 3 year old son had to wear safety glasses to watch TV because of my hand cutting steel parts in our living room. We grew from our home into a 12,000 sq ft. building on 11 industrial acres by 1986.

We strongly believe that God has sustained us through these times and blessed this business despite our shortcomings. We believe that God owns everything including K&K Mfg. Inc. and we are privileged to run it. We give honor and glory to God for all He has done for us through the years.

We started making 190SL parts and around 1988 started making parts for the 113 chassis cars, the 230-280SLs, and now the 107 chassis cars, 350-450SLs. We started with rust repair parts and branched into most others, as you will see when you browse through the catalog. We are the world’s only manufacturer of many of these parts. Contained in our facility is a pattern shop, tool making, CNC mill, and 6 presses from 50 to 300 tons.

You will receive personalized service from Tim, Cheryl, or Jeff. In addition to manufacturing parts we have also restored over 40 cars, and our employee Rob has done over 120 restorations. This has provided us with a good working knowledge of what it takes. We are constantly striving to be the leader in production parts for the Mercedes Benz coupe and convertible models from the 50's through the 70's. Many of the parts also fit the sedans.

We encourage any suggestions and comments about the catalog or future items to reproduce. Thanks for your interest in our company and may God bless you.

Tim Kidder, owner

WARRANTY:
All parts supplied are of the highest quality possible for a fair price. Being the manufacturer of many of these and having used them ourselves on over 40 restorations we can guarantee your satisfaction on all we make. All other products are subject to the manufacturer's warranties. Warranty of those items is limited to replacement of the defective part. All other liability is waived.

ORDERING INFORMATION

To speed processing your order, please have the year, model, and serial number of your car ready. If you have been issued a customer number, please give us that as well. Our prices are competitive and included in this catalog but are subject to change without notice as many are tied to exchange rates of the dollar and to fluctuating steel prices. We stock the highest quality parts possible for each model and manufacture the same.

PAYMENT METHODS:
We accept Visa, Mastercard, Discover, and American Express. CODs are available to business addresses only with payment by certified check or money order. We do not accept personal or business checks. Out of stock parts will only be charged once shipped.

SHIPPING:
We strive to keep our shipping costs down. We have a daily UPS pick-up and we also use the postal service. Truck shipments are to business addresses only. We welcome international orders and ship through the postal service or through a variety of international shipping services. Packaging and insurance charges are extra and will be added to the order based upon the size of the shipment. Faster shipping methods are available through UPS, mail, or other air freight companies we use.

RETURNS:
We accept returns of new (good conditioned) items purchased within 60 days. There will be a 15% restocking fee on returns unless the item was shipped in error. Unfortunately, we cannot accept returns of electrical parts, convertible tops, leather or vinyl interior, carpet, or specially ordered items.

CORE CHARGES:
Core charges are billed at shipping with applicable parts. We will refund the core charge when we receive your rebuildable core. Call for applicable core fees.
TECHNICAL DATA & TIPS

ORIGINAL INVOICES
The original factory invoice is available for your car. You can write to:
MBNA
One Mercedes Drive
Montvale, NJ 07645
Attn: Public Relations Dept.

Send a photo-copy of your title to prove ownership and to give them the serial number. Make sure the number matches your car. It takes about six weeks. If MBNA fails to get it, write to:
Daimler-Benz Archives
7000 Stuttgart 60
Germany

Remember, this will take some weeks.

PRODUCTION DATA & CHASSIS NUMBERS
Your 190SL may not be titled the same year it was built. This happened frequently. The changes that were made during the years of manufacture were many and were done by chassis number designation, not by year. It is therefore important to have the serial number of your car and even some of the components when ordering parts. On the next page you will see the locations of where to find the serial numbers for the chassis, engine, front suspension, and rear axle. Following are production numbers and chassis numbers for each year:

<table>
<thead>
<tr>
<th>YEAR</th>
<th>PRODUCTION</th>
<th>CHASSIS NUMBERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1955</td>
<td>1,727</td>
<td>55.00001-55.01727</td>
</tr>
<tr>
<td>1956</td>
<td>4,032</td>
<td>65.00001-65.04032</td>
</tr>
<tr>
<td>1957</td>
<td>3,332</td>
<td>75.00001-75-3332</td>
</tr>
<tr>
<td>1958</td>
<td>2,722</td>
<td>85.00001-85-02768</td>
</tr>
<tr>
<td>1959</td>
<td>3,949</td>
<td>95.00001-95.02398</td>
</tr>
<tr>
<td>1959</td>
<td>10.014211-10.015762</td>
<td></td>
</tr>
<tr>
<td>1960</td>
<td>3,977</td>
<td>10.015763-10.019739</td>
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<tr>
<td>1961</td>
<td>3,792</td>
<td>10.019740-10.23531</td>
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<tr>
<td>1962</td>
<td>2,246</td>
<td>10.023532-10.025777</td>
</tr>
<tr>
<td>1963</td>
<td>104</td>
<td>10.025778-10.025881</td>
</tr>
</tbody>
</table>

PAINT CODES/COLORS

<table>
<thead>
<tr>
<th>CODE</th>
<th>COLOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>DB-40</td>
<td>BLACK</td>
</tr>
<tr>
<td>DB-50</td>
<td>WHITE</td>
</tr>
<tr>
<td>DB-158</td>
<td>WHITE GRAY</td>
</tr>
<tr>
<td>DB-166</td>
<td>BLUE GRAY</td>
</tr>
<tr>
<td>DB-180</td>
<td>SILVER METALIC</td>
</tr>
<tr>
<td>DB-190</td>
<td>GRAPHITE GRAY</td>
</tr>
<tr>
<td>DB-334</td>
<td>LIGHT BLUE</td>
</tr>
<tr>
<td>DB-534</td>
<td>FIRE ENGINE RED</td>
</tr>
<tr>
<td>DB-543</td>
<td>STRAWBERRY RED MET.</td>
</tr>
<tr>
<td>DB-608</td>
<td>IVORY</td>
</tr>
<tr>
<td>DB-213</td>
<td>PEARL GREEN</td>
</tr>
<tr>
<td>DB-380</td>
<td>DOLPHIN BLUE</td>
</tr>
</tbody>
</table>

Paint chip colors are available on our web site: www.kkmfg.com
SERIAL NUMBER LOCATIONS

1. To order engine parts, give the serial # on Fig #2 located on the side of the engine block, at the left rear side just below the cylinder head.
2. To order chassis and body parts, give the serial # located on Figs #1 and #3. #1 is located on top of the right frame rail and # 3 is on the firewall on the right side above the battery.
3. Fig #4 will have a serial number that should match either the tag on the frame (Fig #1) or the tag on the firewall (Fig #3) or the stamped # left firewall.
4. Shown is a tag on the firewall near the wiper motor that designates the color of car and the type of paint that was used. E.g. DB-50 Fig#5.

FOR YOUR RECORDS, FILL OUT THE FOLLOWING

<table>
<thead>
<tr>
<th>Engine Number</th>
<th>Chassis Number</th>
<th>Paint Code Number</th>
<th>Transmission Number</th>
<th>Front Axle Number</th>
<th>Rear Axle Number</th>
<th>Steering Box Number</th>
<th>Ignition Distributor Number</th>
</tr>
</thead>
</table>

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- PAGE 03 EXHAUST & AIR CLEANER
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- PAGE 18 DOORS & GLASS
- PAGE 19 LIGHTING
- PAGE 20 CARPET & ACCESSORIES
- PAGE 21 TOPS & UPHOLESTERY
- PAGE 22 GROMMET SET
611-29  Tube, Front Bumper Mount
611-30  Mount, Bumper Bracket
611-32  Jackport, Front (Requires 2)
611-34  Lt Floor, False, Steel
611-35  Lt Floor, False, Steel
611-47  Lt Cap, Front Frame Rail
611-49  Lt Cap, Front Frame Rail
611-50  Rt Cap, Frame Center
611-52A  Lt Floor, Trunk Center
611-57  Lt Floor, Front
611-58  Rt Floor, Rear
611-59  Lt Floor, Rear
611-60  Floor, Rt, Rear
611-66  Lt Tire Well
611-67  Rt Tire Well
611-70  Lt Seat Bracket, Outer
611-71  Rt Seat Bracket, Outer
611-72  Jack Port, Rear (Requires 2)
611-73  Bracket, Fuel Tank Mounting (Also Comes With Spare Tire Wells)
611-75  Support Frame Rear, Behind Seats (Requires 2)
611-78A  Lt Firewall, Repair
611-78B  Rt Firewall, Repair
611-82  Cover, Fuel Filler Neck

Floor insulation available see page 20.
Many axle parts are occasionally available used. Please call for availability.
Above is a layout of a frame for a 190SL. The rectangular shaded areas are suggested locations to cut open the frame and sand blast inside, then paint and rustproof. Cut on 3 sides and bend flap open.

To the right is a sketch of the trailing arm area. Shown are very important areas to weld. It is necessary to remove a small panel to access this area. Sand blast, paint and rustproof even if it appears good from the bottom.